P20417.A04

that no marked -up copy of the specification is necessary.

Please amend the Substitute Specification as follows (Marked-up copies of the amended paragraphs are attached as an Appendix):

Please replace paragraph [0005] with the following amended paragraph:

[0005] With regard to the tissue machine, this aspect is attained according to the invention in that in the forming region, at least one dewatering wire with zonally variable (different) wire permeability is provided, i.e., a so-called DSP wire.

Please replace paragraph [0023] with the following amended paragraph:

[0023] According to another aspect of the present invention, a former having two circulating, continuous dewatering belts is used. The belts converge, forming a stock inlet nip, and then are guided over a forming element, in particular a forming roll. A dewatering wire with zonally variable wire permeability is provided as an outer belt that does not come into contact with the forming element and/or as an inner belt.

Please replace paragraph [0045] with the following amended paragraph:

[0045] The formers 10 shown in Figs. 1 and 2 are each part of a machine for producing a tissue web 12. In the forming region, preferably in the initial dewatering region, at least one dewatering wire each, with zonally variable (different) wire permeability, that is, a DSP screen is provided.

## IN THE CLAIMS

Please amend the claims as follows (Marked-up copies of the amended claims are